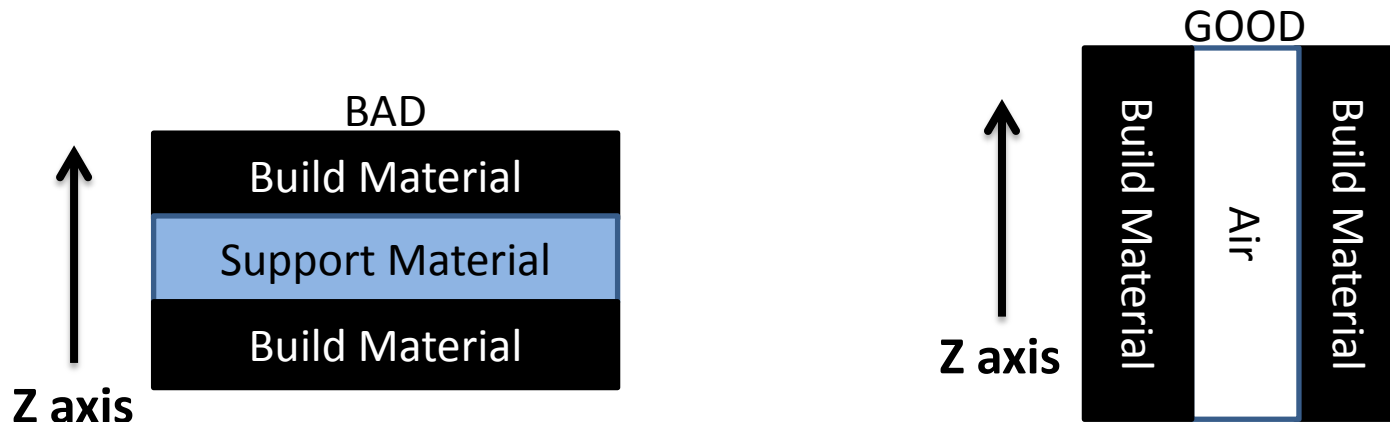


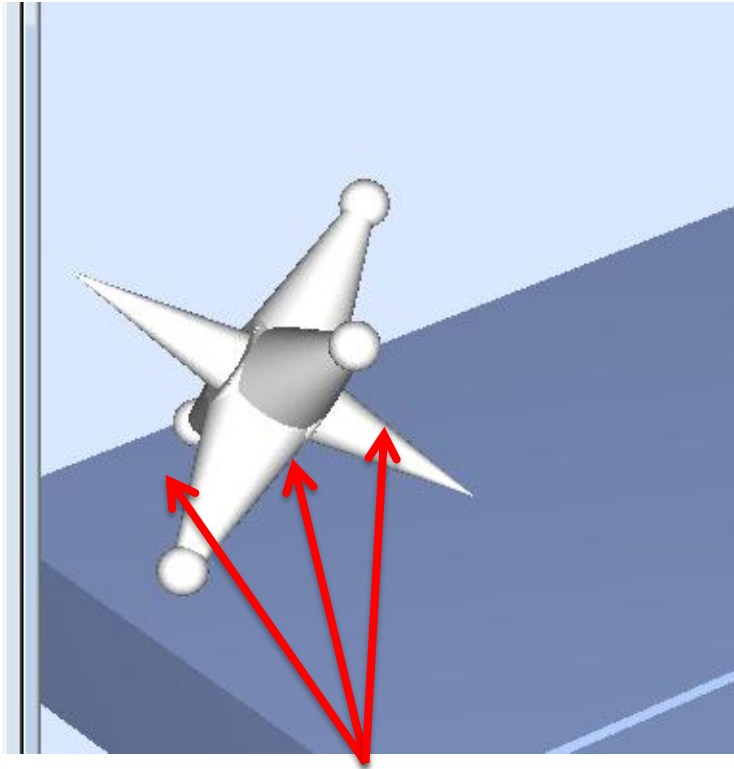
Using Objet 3D Printers Efficiently

1. Gaps in the Z-axis are filled with support material.
2. Matte finish puts a layer of support material on top of part.
3. To minimize cost:
 1. Select Glossy finish.
 2. Make flat parts by splitting your part into smaller parts.
 3. Orient parts to eliminate gaps under the build material:



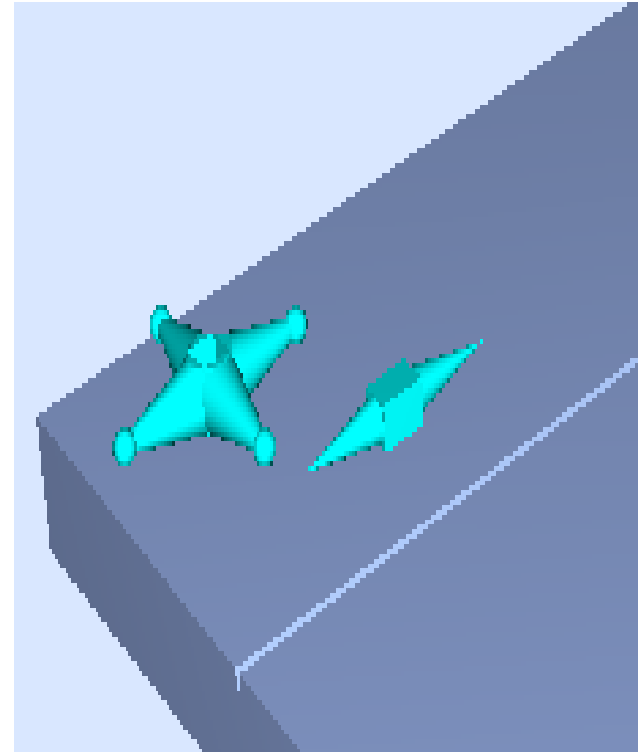
The same part made two different ways:

One Piece



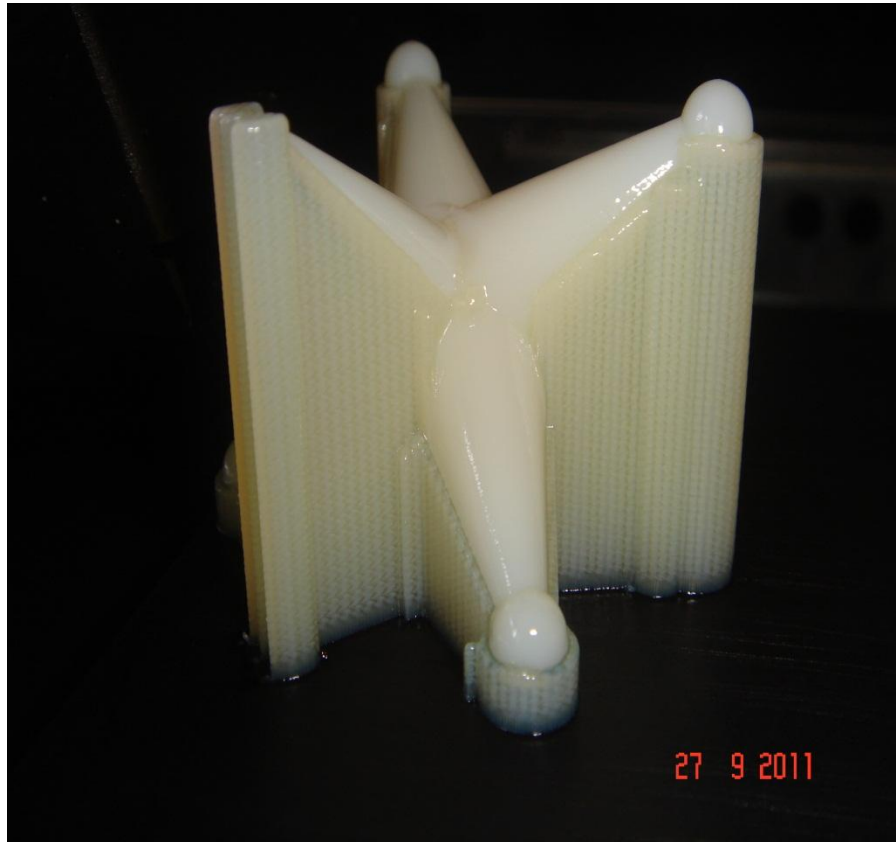
Support Material

Two Pieces

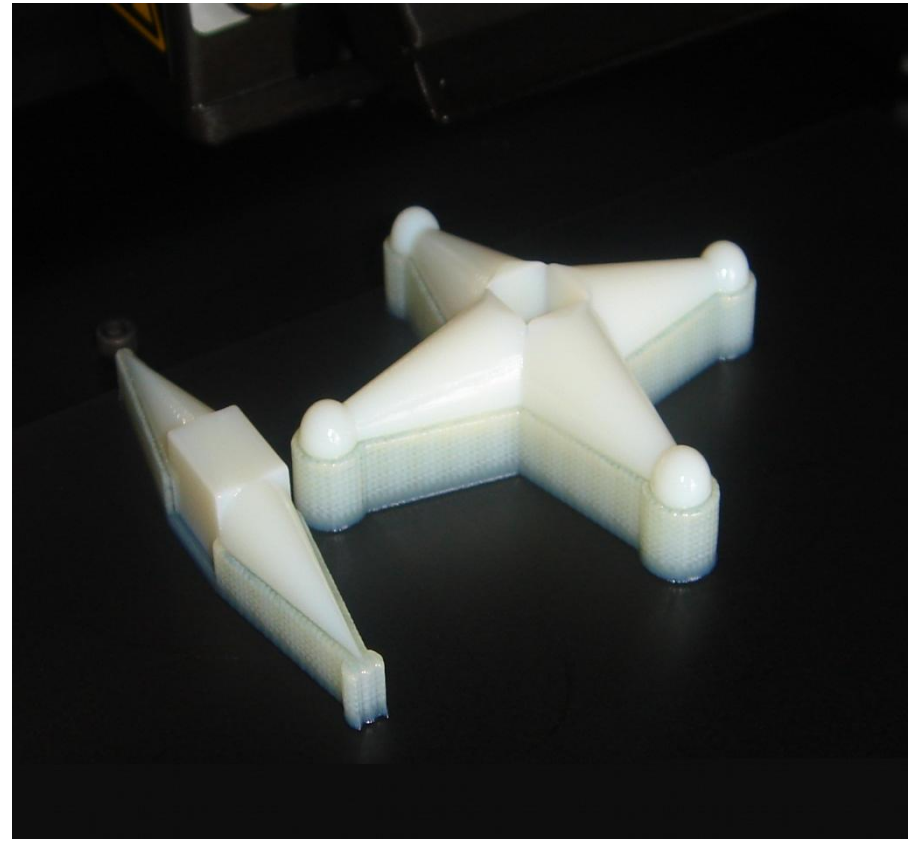


After printing:

Cost = \$37



Cost = \$24



Material & Time

	One Piece	Two Pieces
Build Material	15 g	15 g
Support Material (Matt)	28 g	14 g
Support Material (Glossy)	22 g	9 g
Time (hh:mm)	3:54	2:27

Printed differently but identical after assembly.

